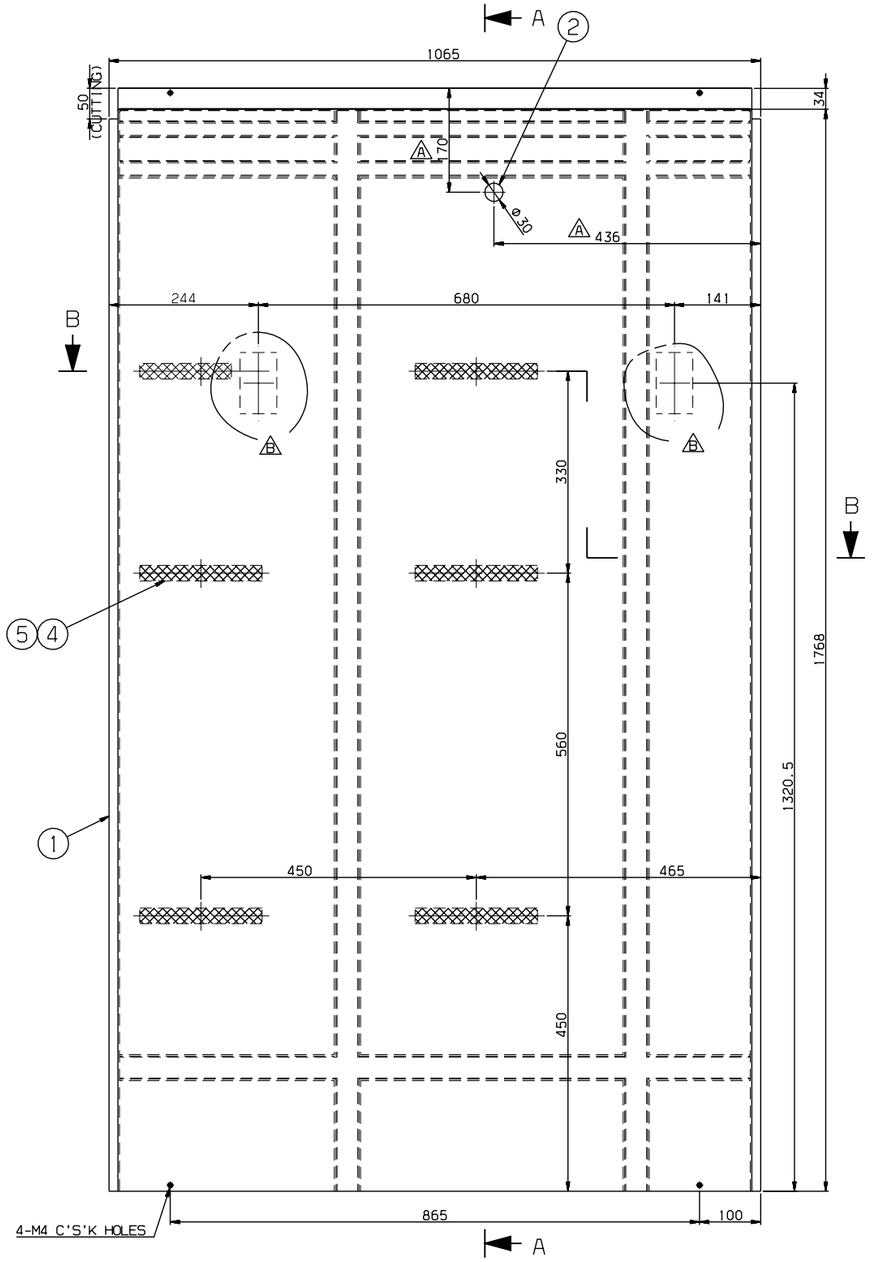
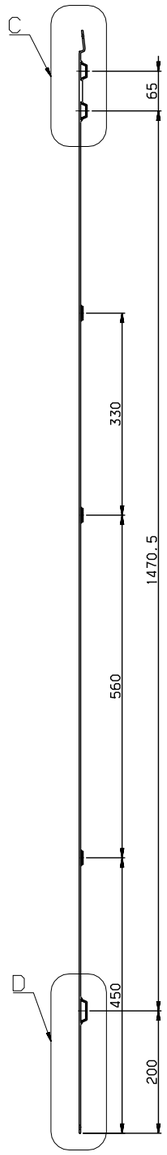
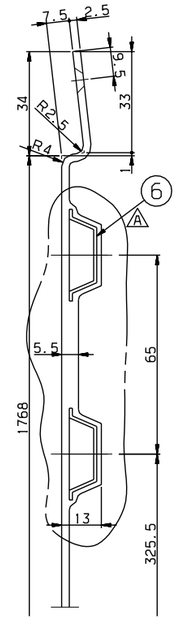
SPECIFICATION APPLIED





SECTION A-A



DETAIL C
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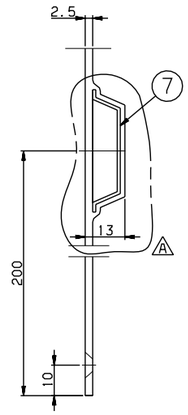

DETAIL D
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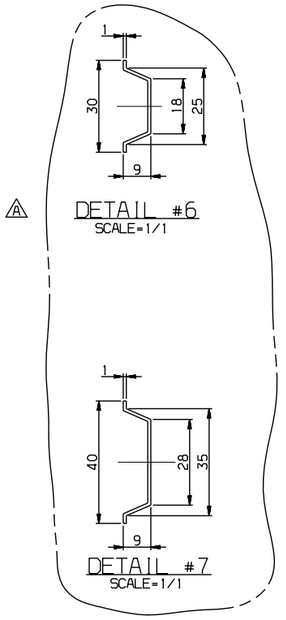

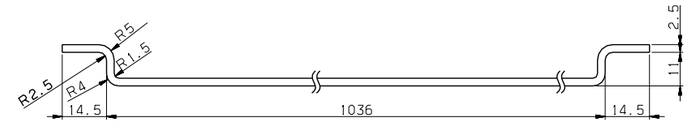

SECTION B-B
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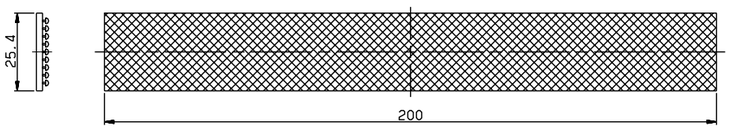

DETAIL #4.5
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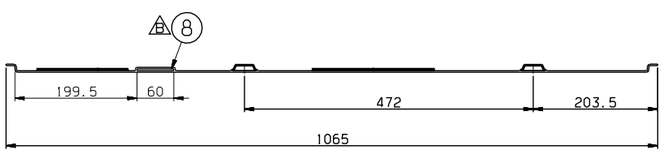

SECTION B-B

NOTE
1. AN INTERIOR PANEL'S COLOR(RAL 7047) AND SURFACE SHALL BE MANUFACTURED AFTER SAMPLE'S APPROVAL BY CUSTOMER
2. PART 2 SHALL BE SEALED WITH PART 1 AFTER INSTALLATION
A 3. CUT THE INTERFERENCE PART BETWEEN DUAL LOCK AND SEAT(8).

품번 NO.	부품 번호 PART NO.	품명 DESCRIPTION	재질 MATERIAL	수량 Q'TY	중량 W.T	비고 REMARKS
B 8	RFP51016AN0-008	SEAT,TAP	SUS304	2		PL,T3X100X60
7	RFP51016AN0-007	STIFFENER	A1050P	1		T1,SET
6	RFP51016AN0-006	STIFFENER	A1050P	1		T1,SET
A 5	RFP51016AN0-005	DUAL_LOCK FASTENER	ASSY	5/6		3M,SJ-3550 L=200
4	RFP51016AN0-004	DUAL_LOCK FASTENER	ASSY	5/6		3M,SJ-3551 L=200
~~3~~	~~RFP51016AN0-003~~	~~SEAT,TAP~~	~~SUS304~~	~~2~~		~~T3X100X60~~
2	RFP90013AN0	FLEXIBULE BUSH	ASSY	1		F2.2332
1	RFP51016AN0-001	PANEL	FRP	1		T2.5

승인 APP	H.G.RYU 2008.11.17	재질 MAT'L	마무리 FINISH	PANEL,SIDE TYPE B
검도 CHK	H.S.KIM 2008.11.17	중량중 G.W		
설계 DGN	Y.D.KIM 2008.11.13	일반공차 MC / MD / CT	도면번호 DRG. NO	RFP51016AN0 Ver. 00 Rev. -B
제도 DRG	S.H.SONG 2008.11.13	B / B / B	SCALE 1/6	MS 매수 SHEET 1 of 1
	참고번호 REF. NO. FPP09777	SIZE A1	HYUNDAI Rotem 현대로템주식회사	3D5101 / RFP- / 난-PRJT / 참리분출 CATIA

기호 MARK	일자 DATE	변경내역 DETAIL OF REVISION(E.C ZONE)	설변번호 E.C NO.	설계 DGN	검도 CHK	승인 APP
BX5	2011.02.10	ADDED PART NO.#8 AND NOTE 3.	3D5101-U146	Y.T.KIM	K.B.PARK	J.H.PARK
AX6	2009.03.10	CHANGED PART LIST/DELETED PART 3	3D5101-U033	Y.D.KIM	H.S.KIM	H.G.RYU

주조 CASTING	부품 구분	용접 WELDING	기계 가공 MACHINING
~40 2 4	~20M - 6.0 8.0	~20M 0.8 2.0 4.0	~6 0.05 0.1 0.2
~30 2 3	~15M - 5.0 7.0	~15M 0.5 1.2 2.0	~30 0.1 0.2 0.5
~10 1 1.5	~12M - 4.0 6.0	~12M 0.3 0.8 2.0	~120 0.15 0.3 0.8
< 3 0.5 1	~8M - 3.0 5.0	~8M 0.2 0.5 1.2	~315 0.2 0.5 1.2
~3150 - 7	~4M 0.8 2.0 4.0	~4M 0.1 0.2 0.5	~1000 0.3 0.8 2.0
~1600 4 5	~2M 0.5 1.2 2.0	~2M 0.05 0.1 0.2	3~6 0.05 0.1 0.2
~800 3 4	~1M 0.3 0.8 2.0	~1M 0.05 0.1 0.2	등급 GRADE A B C
~400 2 3	~315 0.2 0.5 1.2	~315 0.05 0.1 0.2	가공방법은 일반공차를 GENERAL TOLERANCE
~200 1.5 2	~120 0.15 0.3 0.8	~120 0.05 0.1 0.2	
~100 1 1.5	~30 0.1 0.2 0.5	~30 0.05 0.1 0.2	
등급 GRADE A B	3~6 0.05 0.1 0.2	3~6 0.05 0.1 0.2	
주조, 부품용접 CASTING (±)	등급 GRADE A B C	등급 GRADE A B C	
~20M 8 14 24	가공방법은 일반공차를 GENERAL TOLERANCE		
~15M 7 12 21			
~12M 6 10 18			
~8M 5 8 14			
~4M 4 6 11			
~2M 3 4 8			
~1M 2 3 6			
~315 1 2 4			
~120 1 2 3			
~30 1 1 1			
등급 GRADE A B C			

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